



Product code : 088500

EMFIBOIS 885

DESCRIPTION

Polyvinyl acetate water-based adhesive.

AREAS OF APPLICATION

EMFIBOIS 885 is a fast setting wood adhesive.

TECHNICAL DATA

Colour	Beige
Viscosity	Brookfield RVT / spindle 6 / 20 rpm : 6,000 ± 1,000 mPa.s
Density at 20 °C	1.09
pH	Ca 5
Application temperature	12 to 25 °C (adhesive and substrates)
Open time at 20 °C	10 to 12 min
Cleaner	Water before setting, hot water after setting
Specific data	Chalking temperature : + 7 °C

ADVICE

See also material safety data sheet

INSTRUCTIONS FOR USE

Substrates preparation :

The substrates to be assembled must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

If necessary, rub down wood surfaces beforehand.

Wood humidity should be between 8 and 12 %, not over 15 %.

Application :

Apply an even layer onto one of the surfaces to be bonded with a scraper, a brush or a roller.

Assemble immediately and clamp at a pressure between 2 and 5 daN/m² according to the type of wood.

Pressing time depends on type of wood, hygrometry, temperature and coating weight.

Cleaning :

Excess adhesive, smudges and tools can be cleaned with water.

CONSUMPTION

About 150 g/m² according to the type of wood and application method.

STORAGE AND SHELF LIFE

12 months in closed original packaging stored between 10 and 25 °C.

PACKAGING

5, 10 and 25 kg plastic buckets
750 g bottles

SAFETY

Not classified as hazardous. Read material safety data sheet.

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