



Product code : 131108

STRATI/F

## DESCRIPTION

Solvent based polychloroprene contact adhesive with synthetic resins in organic solvents.

## AREAS OF APPLICATION

STRATI/F is used for bonding metal foils or laminates on particle boards.

It can also be used for bonding a lot of other materials such as some rubbers, some hard plastics, leather, hard PU or phenolic foam, etc.

For difficult materials, it is necessary to make tests beforehand.

## TECHNICAL DATA

Colour	Orange brown
Viscosity	Ca 1,500 mPa.s
Density at 20 °C	0.86 ± 0.01
Conventional solids content (EN 827)	22 ± 2 %
Open time at 20 °C	30 min
Temperature resistance of the assemblies	120 °C maximum on panels
Final setting at 20 °C	2 to 3 d
Cleaner	EMFINET 695

## ADVICE

See also material safety data sheet

## INSTRUCTIONS FOR USE

### Substrates preparation :

The substrates to be assembled must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the adhesive performance.

If the substrates need to be cleaned, EMFINET 683, methylethylketone (MEK) or acetone may be used.

Check the compatibility of the solvent used with the substrates.

If necessary, rub down metal surfaces beforehand, then clean them again.

Note : when using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

Adhesive and substrates have to be between 10 and 30 °C.

### Application :

In damp and cold weather, ensure that materials and adhesive are at a correct temperature in order to prevent formation of dew as the solvents evaporate, which could result in defective bonding.

Apply evenly with a brush on both substrates. Let the solvents evaporate (10 to 20 minutes depending on temperature, coating weight and substrates). Take care not to exceed open time ; otherwise, bonding will be defective. Assemble precisely both parts : once the two substrates are assembled, they can't be repositioned or separated. Press firmly and evenly on the whole surface.

Cleaning :

Tools can be cleaned with EMFINET 695 or MEK.

#### CONSUMPTION

100 to 150 g/m<sup>2</sup> on each surface.

#### STORAGE AND SHELF LIFE

12 months between 5 and 25 °C in closed original packaging.

#### PACKAGING

250, 750 and 1,000 mL metal boxes

2.5, 5, 6, 11 and 25 L metal cans

200 L metal drums

#### SAFETY

Highly flammable and irritant. Read material safety data sheet before use.

#### PRECAUTIONS FOR USE

Do not apply on PSE, PE, PP, fluorinated polymers, plasticised PVC.

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Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

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