



Product code : 20229A

EMFIBOIS 20229A

DESCRIPTION

EMFIBOIS 20229A is a polyvinyl acetate water-based adhesive.

AREAS OF APPLICATION

EMFIBOIS 20229A is a fast-setting wood adhesive forming a transparent film.

TECHNICAL DATA

Colour	White
Viscosity	Brookfield RVT / spindle 6 / 20 rpm : 10,500 ± 2,000 mPa.s
Density at 20 °C	1.09 ± 0.05
Conventional solids content (EN 827)	53 ± 2 %
pH	5,5 ± 0,5
White point	+4 °C
Application temperature	15 to 30 °C (room temperature, adhesive and substrates)
Cold resistance	Not frost resistant
Open time at 20 °C	5 min
Temperature resistance of the assemblies	80 °C
Cleaner	Water
Specific data	Pressing time at 20 °C : 15 to 20 min according to weather conditions Water resistance (NF EN 204) : D1

ADVICE

See also material safety data sheet



INSTRUCTIONS FOR USE

Substrates preparation :

Woods to be assembled must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

If necessary, rub down wood surfaces beforehand and clean them.

Wood humidity must be between 8 and 12 % ; otherwise, bonding quality could be affected.

Application :

Apply an even layer to one of the surfaces to be bonded with a scraper or a brush.

With hard woods, a two-way application can give better results.

Assemble immediately and clamp at a pressure between 2 and 6 daN/m² according to the type of wood.

Cleaning :

Excess adhesive and smudges must be cleaned with water.

CONSUMPTION

150 to 200 g/m² according to the type of wood.
On porous surfaces, a higher quantity may be necessary.

STORAGE AND SHELF LIFE

12 months in closed original packaging stored between 5 and 25 °C

PACKAGING

500 g bottles and 10 kg plastic buckets

SAFETY

Not classified as hazardous. Read material safety data sheet.

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Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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