



Product code : 27049A

## EMFIMASTIC HYDROTAC

### DESCRIPTION

Fast setting adhesive sealant with high initial grab based on aqueous acrylic dispersion.

### AREAS OF APPLICATION

EMFIMASTIC HYDROTAC is especially intended for bonding of insulating materials (EPS, PU foam, etc.) and of PVC profiles on porous substrates (concrete, wood, plaster boards, etc.)

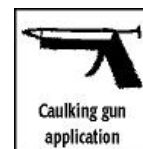
EMFIMASTIC HYDROTAC can also be used for mouldings, decorative ceiling roses and cornices.

### TECHNICAL DATA

Colour	White
Viscosity	Brookfield HBDV II / spindle S70 / 10 rpm : ca 300,000 mPa.s
Density at 20 °C	1.44 ± 0.04
Conventional solids content (EN 827)	74 ± 5 %
pH	9 ± 1
Application temperature	15 to 35 °C
Cold resistance	Frost sensitive
Open time at 20 °C	10 min (at 50 % relative humidity)
Cleaner	Water before setting

### ADVICE

See also material safety data sheet



### INSTRUCTIONS FOR USE

Substrates preparation :

The substrates to be assembled must be dust-free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

Application :

EMFIMASTIC HYDROTAC can be applied in bead or rope form on one of the materials to be bonded.

Assemble immediately and precisely, and press for some seconds.

First setting is fast and high (one third of final setting of beech assemblies is obtained after half of an hour at 20 °C).

However, in case of heavy materials, it can be necessary to provide temporary support until drying.

Final setting is obtained in less than 24 h on porous substrates (at 20 °C).

Setting time depends of temperature, hygrometry, type of substrates and coverage.

EMFIMASTIC HYDROTAC is overpaintable when dry.

## CONSUMPTION

400 to 1,000 g/m<sup>2</sup> according to substrates

## STORAGE AND SHELF LIFE

12 months in the hermitically closed original packaging stored between 15 and 25 °C

## PACKAGING

310 mL cartridges

## SAFETY

Not classified as hazardous. Read material safety data sheet.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

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