



Product code : 34014C

EMFICOL 5867/03

## DESCRIPTION

EMFICOL 5867/03 is a primer based on polyurethane dissolved in organic solvents.

## AREAS OF APPLICATION

EMFICOL 5867/03 can be used to increase the adherence of PU sealants on rigid or plasticized PVC.

## TECHNICAL DATA

Colour	Milky
Viscosity	Brookfield LVT / spindle 3 / 30 rpm : 1,300 ± 300 mPa.s
Density at 20 °C	0.86 ± 0.02
Conventional solids content (EN 827)	15.5 ± 2.5 %
Specific data	Open time : 10 ± 5 min

## ADVICE

See also material safety data sheet

## INSTRUCTIONS FOR USE

### Substrates preparation :

The substrates must be clean, dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

They can be cleaned with EMFINET 683, methylethylketone (MEK) or acetone. For substrates sensitive to ketones, use EMFINET 688/1 or alcohol.

Let dry after degreasing.

Check the compatibility of the solvent used with the substrates.

Solvents must comply with local regulations.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

### Application :

Apply EMFICOL 5867/03 in a thin layer with a brush at a temperature between 15 and 25 °C.

If applied in cold weather, store the cans at about 20 °C before use.

After drying, proceed according to instructions of the technical data sheet of the sealant used.

### Cleaning :

Tools can be cleaned with MEK or acetone.

## CONSUMPTION

Ca. 100 g/m<sup>2</sup>

## STORAGE AND SHELF LIFE

12 months in closed original packaging stored in dry premises between 5 and 30 °C.  
Protect from frost.

## PACKAGING

1 and 25 liters metal cans

## SAFETY

Highly flammable and irritant. Read the material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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