



Product code : 36014F

## EMFICOL 36014F

### DESCRIPTION

High dry content sprayable adhesive based on synthetic polymers and resins in organic solvents of low odour.

### AREAS OF APPLICATION

EMFICOL 36014F is used for quick bonding of foams made of polyester, polyether and latex between themselves or on different substrates like cardboard, particle board, wood, polyester.

It is recommended for one-way application.

### TECHNICAL DATA

Colour	Red
Viscosity	Brookfield LVT / spindle 1 / 30 rpm : 80 ± 10 mPa.s
Density at 20 °C	0.85 ± 0.03
Conventional solids content (EN 827)	42.5 ± 2.5 %
Open time at 20 °C	One-way : 1 to 10 min      Two-way : 1 h
Temperature resistance of the assemblies	Ca 60 °C
Cleaner	EMFINET 695
Specific data	Freezing resistance : reversible thickening

### ADVICE

See also material safety data sheet



### INSTRUCTIONS FOR USE

The surfaces must be clean, dry and free of grease.

Apply with a manual or an automatic spray gun (nozzle diameter : 1.5 to 2 mm ; air pressure : 3 to 5 bar ; product pressure : 1 to 1.5 bar).

One-way application is sufficient. Spraying must be very fine, assembling can be done quite immediately with a uniform and short strong pressure applied on the entire surface.

The high tack and good heat resistance of EMFICOL 36014B allows assemblies under strain.

The best application temperature is between 15 and 25 °C.

### CONSUMPTION

150 to 250 g/m<sup>2</sup> for one-way application.

90 to 130 g/m<sup>2</sup> for two-way application.

### STORAGE AND SHELF LIFE

12 months between 5 and 25 °C in closed original packaging.

## PACKAGING

5, 11 and 25 L cans ; 200 L drums ; 1 000 L containers.

## SAFETY

Highly flammable and irritant. Read material safety data sheet before use.

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