



Product code : 36025B

EMFICOL 36025B

DESCRIPTION

Contact adhesive based on synthetic rubber, resins and organic solvents.

AREAS OF APPLICATION

EMFICOL 36025B is used for bonding embossed EPDM rubber sheets to themselves.

TECHNICAL DATA

Colour	Black
Viscosity	Brookfield RVT spindle 4 / 20 rpm : 1,000 ± 200 mPa.s
Density at 20 °C	0.835 ± 0.015
Conventional solids content (EN 827)	43 ± 3 %
Open time at 20 °C	45 min
Temperature resistance of the assemblies	Ca 80 °C
Final setting at 20 °C	48 to 72 h
Specific data	EMFINET L0007A

Final setting : 2 to 3 days

Temperature resistance : ca 80 °C

ADVICE

See also material safety data sheet



INSTRUCTIONS FOR USE

Substrates preparation :

The substrates to be assembled must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the adhesive performance.

If the substrates need to be cleaned, EMFINET 688/1 or L0007A may be used. Solvents must comply with local regulations. Check the compatibility of the solvent used with the substrates.

Note : when using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

Application :

Advised adhesive and substrates temperature is between 15 and 25 °C

In damp and cold weather, ensure that materials and adhesive are at a correct temperature in order to prevent formation of dew as the solvents evaporate, which could result in defective bonding.

Apply evenly with a brush.

Let the solvents evaporate (5 to 15 minutes depending on temperature and coating weight).

Assemble precisely both parts and press firmly and evenly on the whole surface with a roller. Setting is immediate.

Cleaning :

Tools can be cleaned with EMFINET L0007A.

CONSUMPTION

200 to 250 g/m² to both surfaces

STORAGE AND SHELF LIFE

12 months between 5 and 25 °C in closed original packaging.

PACKAGING

11 L metal cans.

SAFETY

Highly flammable and irritant. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.