



Product code : 38017B

## EMFICOL MENUISERIE 38017B

### DESCRIPTION

EMFICOL MENUISERIE 38017B is based on chlorinated synthetic resins dissolved in organic solvents.

### AREAS OF APPLICATION

EMFICOL MENUISERIE 38017B can be used for bonding rigid PVC fittings : gutters, pipes for evacuation of used waters ; PVC panels and profiles.

### TECHNICAL DATA

Appearance	Gel-like
Colour	White
Viscosity	Brookfield HBT/ spindle 3 / 10 rpm : ca 20,000 mPa.s
Density at 20 °C	0.95 ± 0.02
Conventional solids content (EN 827)	27 ± 3 %

### ADVICE

See also material safety data sheet

### INSTRUCTIONS FOR USE

#### Substrates preparation :

PVC must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the adhesive performance.

Surfaces to be bonded may be cleaned with EMFINET 683, methylethylketone (MEK) or acetone.

For pipes under pressure, rub down both PVC parts. Clean the surfaces after rubbing down.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.



#### Application :

Temperature of adhesive and substrates has to be between 18 and 25 °C.

For pipes, check the proper fitting of both ends (male and female).

Coat an even layer of EMFICOL MENUISERIE 38017B with a brush on both parts to be assembled with no excess.

Insert immediately (EMFICOL MENUISERIE 38017B is fast drying) one part into the other pushing lengthwise without any twisting.

Pull off immediately excess of glue with a clean cloth.

Avoid handling for 10 min after assembly.

Pipes can be put in service after 24 h in case of water under pressure.

Drain pipes can be put in service after 6 h.

#### Cleaning :

Tools can be cleaned with MEK or acetone.

## STORAGE AND SHELF LIFE

12 months in closed original packaging between 5 and 25 °C

## PACKAGING

125 mL tubes

## SAFETY

Highly flammable and irritant. Read material safety data sheet before use.

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