



Product code : 38043B

## EMFIPARQUET 640 SE

### DESCRIPTION

EMFIPARQUET 640 SE is a solvent-based vinyl adhesive.

### AREAS OF APPLICATION

EMFIPARQUET 640 SE is specially designed for bonding varnished mosaic parquet, lamella parquets of long length on usual building materials : concrete screed, self-levelling P3 compound.

### TECHNICAL DATA

Colour	Light brown
Viscosity	Brookfield HBT / spindle 3 / 20 rpm : 25,500 ± 2,500 mPa.s
Density at 20 °C	1.55 ± 0.10
Conventional solids content (EN 827)	78 ± 4 %
Open time at 20 °C	10 min

### ADVICE

See also material safety data sheet

### INSTRUCTIONS FOR USE

#### Substrate preparation :

The substrates must be clean, dry, free of dust and grease.

Paving or flooring should not in any way be likely to expose parquet to rising or seepage of moisture.

Do not work at temperatures below 15 °C or when the relative humidity exceeds 70 %.

If necessary, heat and ventilate the room.

The surface should be even (maximum tolerance : 5 mm under a 2 m ruler).

The humidity of the parquet flooring should be between 7 and 11 %.

Substrate humidity level : < 3 % (< 0.5% for anhydrite screeds).

On anhydrite screeds, it is necessary to rub down beforehand.

On heating floors, after 2 to 3 weeks of functioning, heating has to be stopped 48 h before working. Wait minimum 7 days before turning on heating gradually.

On difficult substrates (contact us) apply epoxy primer EMFIPRIM EPOXY with a roller before laying parquet or before levelling with self-levelling P3 compound

#### Application :

Uniformly spread onto the subfloor with a notched spreader.

Lay the wood parquet onto the still wet adhesive film.

Apply a pressure high enough to insure a perfect contact.

Respect a gap of 10 to 20 mm all along the walls.

Do not walk on the parquet floor for 24 hours.

Allow to dry for at least 7 days before sanding and varnishing parquet.

#### Cork underlayers :

Bonding of a cork underlayer can be done with EMFIPARQUET 640 SE.  
Let completely dry before parquet laying as indicated above.

Cleaning :

Tools and fresh adhesive can be cleaned with EMFINET 683 or with EMFICLEAN cloth.

#### CONSUMPTION

800 to 1,000 g/m<sup>2</sup> (B3 notched trowel) for varnished mosaic parquet  
1,100 to 1,200 g/m<sup>2</sup> (23/43 notched trowel) for lamellas of long length

#### STORAGE AND SHELF LIFE

12 months in hermetically sealed original packaging stored between 5 and 25 °C

#### PACKAGING

7 and 14 kg metal pails.

#### SAFETY

Highly flammable and irritant. Read material safety data sheet before use.

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Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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