



Product code : 50061A

## ISOLEMFI 50061A + HARDENER 521

### DESCRIPTION

Fast curing polyurethane two parts adhesive.

### AREAS OF APPLICATION

ISOLEMFI 50061A mixed with the hardener 521 can be used for bonding of hard insulating foams like extruded or expanded polystyrene and phenolic foam or of panels from mineral wool on plaster boards (with or without vapour shield), fibre-cement, steel sheets, aluminium for production of partition walls and thermic insulation elements.

### TECHNICAL DATA

	PART A	PART B
	ISOLEMFI 50061A	HARDENER 521
Type of product	Based on polyols	Isocyanate
Colour	Beige	Dark brown
Viscosity at 20 °C	Brookfield RVT 5 / 10 rpm : 18,000 ± 8,000 mPa.s	Brookfield LVT / spindle 2 / 30 rpm : 250 ± 100 mPa.s
Density at 20 °C	1.50 ± 0.03	1.23 ± 0.02
Conventional solids content (EN 827)		100 %
Cleaner	EMFINET 683	

MIXTURE A + B	
Mixture (in weight)	A/B : 100/40
Mixture (in volume)	A/B : 100/50
Open time at 20 °C	6 min*
Pressing time at 20 °C	Ca. 17 min*
Temperature resistance of the assemblies	-40 °C to +100 °C
Calorific power	Ca. 18.5 MJ/kg
Cleaner	EMFINET 683 before setting
Specific data	Colour : dark brown Density at 20 °C : 1.41 ± 0.03

\* The setting time depends on temperature. So, it is necessary :  
in case of working under 20° C : to be sure that the pressing time is long enough  
in case of working over 20° C : to be sure that open time and closed assembly time are not excessive. Otherwise defective bonding could happen.

### ADVICE

See also the material safety data sheet of the hardener.



## INSTRUCTIONS FOR USE

### Preparation of materials :

The materials must be flat, dry, dust-free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

Clean them if necessary with EMFINET 683 or methylethylketone (MEK).

The use of solvents must comply with local regulations. Check the compatibility of the solvent used with the materials.

If necessary, rub down metal surfaces beforehand. Clean them after rubbing down.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

### Application :

Mixture has to be done with a special two-component pump through a static mixer.

It is advised to work at a temperature between 15 and 30 °C.

Make sure of the right mixture ratio between A and B components.

Apply a uniform layer onto one of the substrates to be bonded and press on the whole surface during setting to ensure a perfect contact between substrates and adhesive.

To specify the times, see the paragraph titled "Technical data".

### Cleaning :

Tools should be cleaned with EMFINET 683 or MEK before the adhesive has completely cured.

After curing, abrasion is necessary.

## CONSUMPTION

200 to 300 g/m<sup>2</sup> on one of the surfaces, depending on materials

## STORAGE AND SHELF LIFE

In closed original packaging stored in dry premises between 5 and 25 °C :

ISOLEMFI 50061A : 9 months

HARDENER 521 : 12 months

## PACKAGING

Drums of 250 kg ; containers of 1 ton.

## SAFETY

50061A : not classified as hazardous. Hardner 521 : harmful

Read Material Safety Data Sheet before use.

## PRECAUTIONS FOR USE

As reaction is exothermic, do not mix both components in a large quantity ; otherwise, temperature could increase too much.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.