



Product code : 50106C

ISOLEMFI 50106C MONO

DESCRIPTION

One-part polyurethane-based moisture curing adhesive.

AREAS OF APPLICATION

ISOLEMFI 50106C MONO is specially recommended for bonding of hard PVC or ABS to various insulating panels (PU foam, extruded or expanded polystyrene).

As surface state can vary, it is necessary to make tests beforehand.

TECHNICAL DATA

Colour	Lemon-yellow
Viscosity at 20 °C	Brookfield RVT spindle 3 / 10 rpm : 3,500 ± 500 mPa.s
Density at 20 °C	1.09 ± 0.02
Conventional solids content (EN 827)	Ca 100 %
Open time at 20 °C	25 min*
Pressing time at 20 °C	60 min*
Pressing time at 40 °C	35 min*
Final setting time at 20 °C	48 h*
Temperature resistance of the assemblies	- 40 to + 100 °C
Cleaner	EMFINET 683 before setting
Specific data	Open time at 40 °C : 10 min*

* with water mist spraying upon the layer of the adhesive

ADVICE

See also material safety data sheet

INSTRUCTIONS FOR USE

Substrates preparation :

The substrates to be assembled must be flat, dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

If the substrates need to be cleaned, EMFINET 683, methylethylketone (MEK) may be used. For PVC sensitive to ketones, use EMFINET 688/1.

Solvents must comply with local regulations. Check the compatibility of the solvent used with the substrates.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer or supplier.

Application :

The adhesive is applied on one of the substrates to be bonded with a spray gun, by extrusion or with a roller.

One of the materials to be bonded must be porous or contain moisture.

If both substrates are non porous, it is imperative to spray a light water mist (10 to 15 g/m²) onto the adhesive film.

The setting time depends on hygrometry and temperature. So it is necessary :

- in case of working under 20 °C : to be sure that the pressing time is long enough
- in case of working over 20 °C : to be sure that open time and closed assembly time are not excessive

Otherwise, defective bonding could happen.

Assembling has to be followed by a uniform and maximum pressure applied across the entire surface without irreversible deformation of substrates.

Cleaning :

Tools should be cleaned with EMFINET 683, MEK or acetone before the adhesive has completely cured. After curing, abrasion is necessary.

CONSUMPTION

100 to 150 g/m²

STORAGE AND SHELF LIFE

6 months in closed original packaging stored in dry premises between 10 and 25 °C

PACKAGING

5 and 25 kg cans. 60 and 220 kg metal drums ; 1 ton containers.

SAFETY

Harmful. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.