



Product code : 74102

EMFIMASTIC PU 50 FC LV

DESCRIPTION

EMFIMASTIC PU 50 FC LV is a fast moisture curing one component adhesive/sealant based on polyurethane, which forms a flexible and resistant joint.

AREAS OF APPLICATION

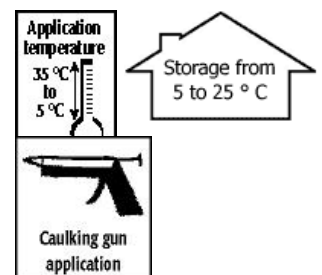
EMFIMASTIC PU 50 FC LV can be used for bonding or assembling in the coachbuilding industry (cars, refrigerated trailers, buses, railway vehicles, boats) and for caulking. It has a good adhesion to most current materials : wood, aluminium, most lacquered metals, polyester, glass.
On difficult materials, testing must be done beforehand.

TECHNICAL DATA

Appearance	Pasty
Colour	74102A : grey 74102B : white 74102D : black 7F102V : yellow
Viscosity at 23 °C	Ca. 1,000,000 mPa.s
Density at 20 °C	Ca. 1.16
Sagging (ISO 7390)	None
Application temperature	5 to 35 °C
Skin formation time at 23 °C and 50 % HR	Ca 20 min
Cure time at 23 °C and 50 % HR	6 mm/24 h
Final Shore A hardness (ISO 868 - 3 seconds)	Ca. 50
Temperature resistance	-40 to +90 °C
Resistance to dilute acids and bases	Average
UV resistance	Good
Water and salt spray resistance	Excellent
Compatibility with paints	Water based : yes Solvent based : carry out tests beforehand
Specific data	Elongation at break (ISO 37) : > 600 % Modulus at 100 % (ISO 37) : ca. 0.6 MPa

ADVICE

See also material safety data sheet



INSTRUCTIONS FOR USE

Substrate preparation :

The substrates must be clean, even, dry, free of dust, oil, grease and any contaminants that could harm bonding. They may be cleaned with EMFINET 683, methylethylketone (MEK), acetone or grease remover SAPOCOL GR 1001. Apply a primer if necessary.
Check the compatibility of the solvent used with the substrates.
When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer or supplier.
If necessary, rub down metal surfaces beforehand. Clean them after rubbing down.
Allow the substrate to dry after degreasing.

Assembling :

EMFIMASTIC PU 50 FC LV can be applied by a manual or pneumatic gun or a pneumatic drum pump with a follower plate.
After application, use a putty knife to smooth the joint with soapy water.
This product should be used within 24 hours of opening the cartridge or sausage protection ; otherwise, the sealant could harden inside.
Do not apply at a temperature under 5 °C. In cold weather, store the packagings at about 20 °C before use.
Avoid any contact with non-cured MS, hybrid PU or silicone sealants as well as with alcohols or ammonia during curing.

Cleaning :

Tools can be cleaned with EMFINET 683, MEK or acetone before the sealant has completely cured. After curing, abrasion is necessary.

STORAGE AND SHELF LIFE

12 months in the original, hermetically sealed cartridges between 5 and 25 °C.

PACKAGING

280 ml cartridges
600 ml sausages
25 kg metal cans

SAFETY

Harmful. Read the material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.