



Product code : 74109

## EMFIMASTIC PU 25 VLS

### DESCRIPTION

EMFIMASTIC PU 25 VLS is a single component polyurethane based elastomeric sealant which cures under the effect of atmospheric humidity. It is highly elastic, tear and weather resistant.

### AREAS OF APPLICATION

EMFIMASTIC PU 25 VLS can be used for bonding different materials used in the building industry and for expansion joints.

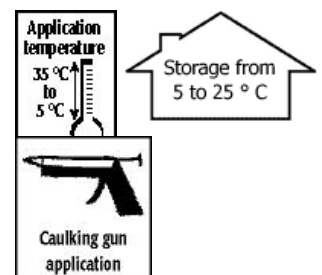
This sealant has a good adhesion without primer on current materials : wood, aluminium, most lacquered metals, polyester, glass, PVC, concrete, terra cotta, stone, ceramic tiles, stoneware.

### TECHNICAL DATA

Appearance	Pasty
Colour	Various
Density at 20 °C	1.16 ± 0.05
Sagging (ISO 7390)	None
Application temperature	5 to 35 °C
Skin formation time at 23 °C and 50 % HR	5 to 10 h
Cure time at 23 °C and 50 % HR	> 2 mm/24 h
Final Shore A hardness (ISO 868 - 3 seconds)	Ca 25
Modulus at 100 % (ISO 8339)	0.3 MPa
Elongation at break (ISO 8339)	> 600 %
Temperature resistance	-30 to +80 °C
Resistance to dilute acids and bases	Average
UV resistance	Good
Water and salt spray resistance	Excellent
Compatibility with paints	Water based : yes Solvent based : carry out tests beforehand

### ADVICE

See also material safety data sheet



## INSTRUCTIONS FOR USE

### Substrate preparation :

The substrates must be clean, even, dry, free of dust, oil, grease and any contaminants that could harm bonding. They may be cleaned with EMFINET 683, methylethylketone (MEK), acetone or grease remover SAPOCOL GR 1001. Apply a primer if necessary.

Check the compatibility of the solvent used with the substrates.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer or supplier.

If necessary, rub down metal surfaces beforehand. Clean them again after rubbing down. Allow the substrate to dry after degreasing.

We recommend that concrete is cleaned with a metal brush.

### Caulking :

EMFIMASTIC PU 25 VLS can be applied by a manual or pneumatic gun.

After application, use a putty knife to smooth the joint with soapy water.

This product should be used within 24 hours of opening the cartridge protection ; otherwise, the sealant could harden in the cartridge. Do not apply at a temperature under 5 °C.

In cold weather, store the cartridges at about 20 °C before use.

Avoid any contact with non-cured MS, hybrid PU or silicone sealants as well as with alcohols or ammonia during curing.

### Cleaning :

Tools can be cleaned with EMFINET 683, MEK or acetone before the sealant has completely cured. After curing, abrasion is necessary.

## STORAGE AND SHELF LIFE

12 months in the original, hermetically sealed cartridges between 5 and 25 °C

## PACKAGING

600 mL sausages

## SAFETY

Not classified as hazardous. Read the material safety data sheet.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.