



Product code : C9906A

## CYANO GEL

### DESCRIPTION

CYANO GEL is an instant, one-component, fast curing adhesive based on ethyl cyanoacrylate.

### AREAS OF APPLICATION

CYANO GEL is suitable for porous and irregular surfaces.

Its gel consistency ensures no dripping on vertical surfaces.

Polyethylene, polypropylene, polytetrafluoroethylene (PTFE) or Teflon\* and silicon surfaces need previous treatment and/or adhesive CYANO RUBBERS, PLASTICS.

Refer to our technical service.

\* registered trade mark of Du Pont de Nemours

### TECHNICAL DATA

Appearance before curing	Colourless to slightly yellowish thixotropic gel
Appearance after curing	Hard, colourless
Odor	Strong, characteristic
Viscosity at 25 °C	Brookfield RVT / spindle 7 / 2 rpm : 150,000 ± 50,000 mPa.s Brookfield RVT / spindle 7 / 20 rpm : 25,000 ± 5,000 mPa.s
Density at 25 °C	1.10 ± 0.02
Solubility	Methylethylketone (MEK), acetone, nitromethane
Maximum gap for application	0.40 mm
Setting speed on steel	Maximum 25 s
Setting speed on acrylic	Maximum 30 s
Tensile strength steel/steel after 24 h	Minimum 100 daN/cm <sup>2</sup>
Temperature resistance	-50 to +80 °C
Residual resistance after 2 weeks of immersion in kerosene at 20 °C	84 %
Residual resistance after 2 weeks of immersion in éthylene-glycol at 20 °C	72 %
Residual resistance after 2 weeks of immersion in water at 20 °C	56 %
Residual resistance after 2 weeks of immersion in hydrochloric acid at 10 % at 20 °C	60 %

### ADVICE

See also material safety data sheet

## INSTRUCTIONS FOR USE

Substrate preparation :

Clean and dry parts removing dirt and grease.

Application :

Before use, get CYANO GEL to room temperature.

Apply the necessary quantity of adhesive to one surface, leaving a thin film when joining parts.

The thinner the film, the better the joint.

Assemble immediately.

## STORAGE AND SHELF LIFE

14 months under 25 °C in closed original packaging.

Maintaining the product under +5 °C can extend shelf life.

## PACKAGING

20 g metal tubes

## SAFETY

Bonds skin and eyes in seconds.

Irritant. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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