



Product code : C9909A

## CYANO METALS, RUBBERS

### DESCRIPTION

CYANO METALS, RUBBERS is an instant, one-component, fast curing adhesive based on methyl cyanoacrylate.

### AREAS OF APPLICATION

CYANO METALS, RUBBERS has been specially developed for bonding of metallic surfaces like stainless steel, galvanised steel, aluminium on themselves or to rubber or plastics.

### TECHNICAL DATA

Appearance before curing	Colourless to slightly yellowish liquid
Appearance after curing	Hard, colourless
Odor	Strong, characteristic
Viscosity at 25 °C	Brookfield RVT / spindle 1 / 20 rpm : 100 ± 20 mPa.s
Density at 25 °C	1.05 ± 0.01
Solubility	Methylethylketone (MEK), acetone, nitromethane
Maximum gap for application	0.10 mm
Setting speed on steel	Maximum 4 s
Setting speed on acrylic	Maximum 5 s
Tensile strength steel/steel after 24 h	Minimum 200 daN/cm <sup>2</sup>
Temperature resistance	-50 to +80 °C

### ADVICE

See also material safety data sheet

### INSTRUCTIONS FOR USE

Substrate preparation :  
Clean and dry parts removing dirt and grease.

Application :  
Before use, get CYANO METALS, RUBBERS to room temperature.  
Apply the necessary quantity of adhesive to one surface, leaving a thin film when joining parts. The thinner the film, the better the joint.  
Assemble immediately.

### STORAGE AND SHELF LIFE

12 months under 25 °C in closed original packaging.  
Maintaining the product under +5 °C can extend shelf life.

## PACKAGING

20 g polyethylene bottles

## SAFETY

Bonds skin and eyes in seconds.

Irritant. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

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