



Product code : C9914A

PRIMAIRE 2100

DESCRIPTION

PRIMAIRE 2100 is a product based on organic catalysts dissolved in volatile aromatic solvents.

AREAS OF APPLICATION

PRIMAIRE 2100 can be used to enhance bonding with CIANO 2100 cyanoacrylate adhesive to polyolefine-based substrates including all types of polyolefines (high, medium or low viscosity, high molecular weight), polypropylene, polyethylene terephthalate (PET) to each other or to other substrates.

TECHNICAL DATA

Appearance	Transparent, clear liquid with characteristic odour
Density at 20 °C	0.85 ± 0.05
Specific data	Insoluble in water. Soluble in acetone and toluene

ADVICE

See also material safety data sheet

INSTRUCTIONS FOR USE

Substrate preparation :
Clean and dry parts removing dirt and grease.

Application :
Apply PRIMAIRE 2100 only on the polyolefine-based substrate.
Allow enough time for PRIMAIRE 2100 evaporation and wait 5 to 10 minutes for full effect on the surfaces.
Apply PRIMAIRE 2100 on one of the surfaces in enough quantity to obtain a thin film when bonding the pieces.
Assemble pieces immediately and press lightly for 10 to 20 seconds.

Cautions :
Make sure the whole of the polyolefine-based surfaces to be bonded are completely covered with PRIMAIRE 2100.
Do not manipulate the pieces after applying PRIMAIRE 2100 and before bonding them with CIANO 2100. Otherwise, reapplication with PRIMAIRE 2100 will be needed.
Close the container tightly immediately after use to prevent evaporation.

Case of combined application (between a polyolefine-based surface and a non-polyolefine-based surface) :
Do not apply PRIMAIRE 2100 on other substrates (plastics, rubbers, metals, etc.)
The result would be low strength bonds.
Apply PRIMAIRE 2100 only on the polyolefine-based surface and then, after 5 to 10 minutes, apply CIANO 2100 on the other non-polyolefine-based surface.

STORAGE AND SHELF LIFE

12 months under 25 °C in closed original packaging.
Maintaining the product under 5 °C can extend shelf life.

PACKAGING

20 and 250 mL bottles

SAFETY

Highly flammable and harmful. Read material safety data sheet before use.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.