



Product code : D0021A

## ACCELERATOR D0021A

### DESCRIPTION

Aminated catalyst.

### AREAS OF APPLICATION

ACCELERATOR D0021A is designed to increase the setting speed of one component polyurethane adhesives.

### TECHNICAL DATA

Colour	Colourless
Viscosity	Very fluid
Density at 20 °C	1.01 ± 0.01
pH	10 ± 0.2
Conventional solids content (EN 827)	Ca 6 %

### ADVICE

See also material safety data sheet

### INSTRUCTIONS FOR USE

Application :

Spray a thin mist of accelerator D0021A with a pneumatic gun on the adhesive film.

Open time is very short (a few ten-seconds or a few minutes).

So it is necessary to be sure that open time and closed assembly time are not excessive before pressing. Otherwise, defective bonding could happen.

Refer to the technical data sheet of the one component polyurethane adhesive used.

Cleaning :

Tools can be cleaned with water.



### CONSUMPTION

10 to 15 g/m<sup>2</sup>

### STORAGE AND SHELF LIFE

6 months in closed original packaging stored in dry premises between 5 and 25 °C. Not frost resistant.

### SAFETY

Not classified as hazardous. Read material safety data sheet.

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